

Junction Guide



A complete facade solution under one roof.



The Cemintel and Hebel Junction Guide streamlines the process of achieving mixed facade solutions, bringing some of CSR's leading brands together under one roof.

This guide provides clear, best-practice expertise, ensuring seamless installation and durability where Cemintel and Hebel meet. It simplifies the creation of on-trend facades with ease, delivering high-quality results through versatile, durable materials backed by CSR's trusted reputation.

With Cemintel and Hebel, you achieve more than just a stylish exterior. These products combine for energy efficiency, safety, and design flexibility, supported by CSR's industry expertise and commitment to sustainability. The DesignLINK team further ensures confidence by resolving technical challenges, providing engineering support, and simplifying the specification process for complex projects.



Quality and performance

Cemintel and Hebel, backed by CSR's trusted legacy, deliver high-quality, energy-efficient, and safe building envelopes that meet modern construction demands.



Design versatility

The combination of Cemintel and Hebel offers on-trend, mixed facades solutions with flexibility and durability, allowing for stylish, contemporary designs.



Professional support

With expert guidance from CSR's DesignLINK team, you'll receive technical support and tailored solutions to ensure seamless installation and project success.

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How to use this guide.

Use this guide to understand the style of home you want and learn about cladding combinations to create the look you love. Once you've decided on your look, find the junctions you'll need to finish it. Step through each of the three stages and refer to the relevant CSR websites for more information.

Step 1

Find your look.

Explore the different styles of homes, including Classic, Modernist, Industrial or Coastal. Find the style that you love and research the trends behind that style.

CSR Style Guide landing page for Cemintel

CSR Style Guide landing page for Hebel

Step 2

Discover the cladding combination.

After discovering your style, dive into the Cemintel and Hebel cladding combinations that bring it to life. Use this guide for the details, and visit the Cemintel and Hebel websites for more inspiration.

Step 3

Get the details you need.

You've nailed your style and chosen the perfect Cemintel and Hebel cladding combinations. Now, head to the technical section of this guide for detailed instructions on the joints and junctions needed to bring your vision to life.



Start with style

Creating your perfect facade.

When designing with different cladding combinations, the look should always come first. The CSR Style Guide is your starting point for exploring on-trend designs and curated colour palettes, making it easy to visualise how Cemintel and Hebel materials work together to create a seamless, modern facade. This guide brings inspiration to life, helping you find the ideal aesthetic while ensuring lasting durability and quality backed by CSR's expertise.



Contemporary

Cemintel

+

Hebel

Cemintel and Hebel's range of choices is perfect for creating that elegant Contemporary finish. Striking lines and an elegant colour palette help create that modern sophistication. The key elements of a Contemporary design invoke a commitment to minimalism, allowing curvaceous exteriors to flow seamlessly into the interiors using a pared-back palette that is reflected throughout the connecting spaces.



Edge Cladding





Barestone **Original**

Edge Cladding Bond

Hebel PowerPanel^{xL}

Hebel PowerPattern



Industrial

An industrial home features bold facades and warehouse-style rooflines that create a striking yet liveable design. Inspired by commercial buildings, it incorporates exposed brick, layered textures, and raw, unfinished surfaces. The dynamic facades add depth and tie the industrial aesthetic together, both inside and out.

Cemintel



Hebel







Territory Quarry
Concrete



Hebel **PowerPanel**^{xL}



Hebel PowerProfile



Barnhouse

Barnhouse is an elegant, urban take on country style using Cemintel and Hebel cladding to deliver aesthetic and clean vertical lines. Barnhouse homes feature classic cladding, a symmetrical gable roofline and long, open spaces; it's a design that is dramatic and minimalist.

Cemintel



Hebel







Territory Quarry Concrete Woodlands Ebony



PowerPanel^{XL}



PowerProfile with trapezoidal profile



Modernist

Cemintel

+

Hebel

An update on the Mid-Century Modern aesthetic, our Modernist home design draws on architectural styling of that period to create a light-filled and liveable family home using Cemintel and Hebel mixed material facades with carefully placed windows.









Territory Territory Edge
Woodlands Teak Brick White Rustic Ri

Edge Cladding Ribbon

Hebel PowerPanel^{xL}



Classic

Cemintel

Hebel

Classic homes have a relaxed and welcoming feeling. They have traditional gable rooflines using distinctive Cemintel and Hebel fibre cement cladding for a reassuringly familiar look. Referencing the popular Hamptons style of recent years but updating it for contemporary Australia, our Classic home design features linear timber details and a muted colour scheme.







Cemintel Weatherboards

Trims

PowerPanel^{XL}



Coastal

This coastal home design is built in our bright white material palette, which is a perfect choice for the architecture to be the hero. With a mixed material facade, a Coastal home has an elegant, sophisticated style. This stylish design uses lightweight materials and elegant curves to create inviting spaces. The key to making this design a success is a mix of textures – and

Cemintel



Hebel







Territory

Territory Brick White Rustic Woodlands Limed

PowerPanel^{XL}



Cemintel. Your look, your way.

Cemintel's versatility makes creating the looks your customers love easier than ever. With a range of products that are prefinished or ready to paint, you can simply decide on the look you want and make it your own. Plus, our trade essentials range of products are available to increase the durability of your build. From Coastal Weatherboards to Territory Cladding that replicate the most popular finishes, there's a finish for you and your customer.





Prefinished.

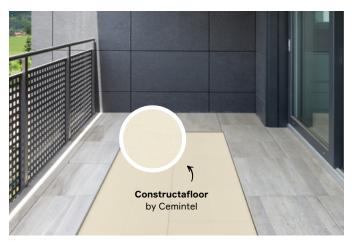
Choose from three striking options: Surround for bold colour statements, Territory for brick and timber textures, and Barestone for raw concrete beauty. Cemintel's Prefinished Series merges functionality with aesthetics, offering a curated selection of products that need no additional treatment.





Paint-on-site.

Cemintel offers a versatile range of fibre cement cladding that can be painted on-site, allowing for endless customisation with popular exterior paint colours.





Trade Essentials.

Cemintel Trade Essentials are fibre cement products designed for common building applications such as internal linings, flooring underlays, eaves and more. These products are a staple in a builder's list of go-to because they are cost effective, durable and tough.

Prefinished

Surround Cladding



Territory Cladding

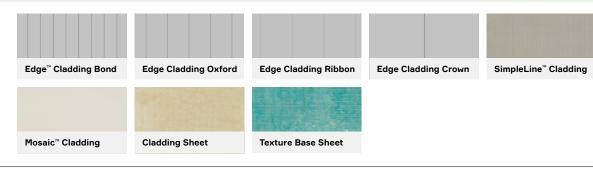


Barestone Cladding



Paint-on-site

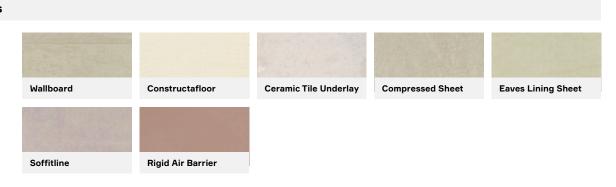




Weatherboards and Planks



Trade essentials



There's only one Hebel.

Hebel is the ultimate versatile product, offering solutions from floor to wall to ceiling. Enjoy both form and functionality with a flexible solution that provides year-round comfort. Add your favourite Cemintel facade to the Hebel mix to create striking contrasts.



Versatile

Hebel solutions include floor panels that are strong and solid underfoot. Hebel wall panels can be rendered to deliver the look you want.



Comfortable

Hebel panels have excellent thermal capabilities, creating year-round comfort while reducing energy bills.



Lightweight

Fast and easy to install, one standard Hebel panel is the equivalent of 75 traditional bricks, which means a 150m² home can go up as quickly as within 3 days when installed by experienced Hebel installers.



Hebel products









PowerPanel⁵⁰ PowerProfile Bullnose

Junction details.

Cemintel Territory to Hebel & Mansonry	
Horizontal Territory to Hebel	Ø
Horizontal Territory to Masonry	Ø
Horizontal Territory to Parapet & Roof	Ø
Vertical Territory to Hebel	Ø
Cemintel Express Joint Systems to Hebel & Mansonry	
Cemintel Express Joint Systems to Hebel	<u> </u>
Cemintel Express Joint Systems to Masonry	
Cemintel Express Joint Systems to Parapet & Roof	<u> </u>
Cemintel Weatherboards & Planks to Hebel & Masonry	
Cemintel Weatherboard & Planks to Hebel	Ø
Cemintel Weatherboard & Planks to Hebel & Masonry	Ø
Cemintel Weatherboard & Planks to Parapet & Roof	[7]
Hebel to Masonry & Cemintel Cladding	
Hebel to Parapet & Roof	<u> </u>
Hebel to Masonry	<u> </u>
Cemintel Cladding to Territory	
Cemintel Cladding to Horizontal Territory	ď
Cemintel Cladding to Vertical Territory	[2]
Cemintel Cladding to Weatherboards & Plank	
Cemintel Cladding to Weatherboards & Planks	Ø

Cemintel + Hebel Junction Guide



Cemintel Territory to Hebel & Masonry

Territory Woodlands Territory Quarry Territory Ridge Territory Brick (Horizontal only) PowerPanel^{SO} PowerPofile PowerPattern Track

This table highlights four different combinations of Cemintel and Hebel systems, with each column of the table as a combination. The columns nominate the particular top hat or batten sizes which allow the outside surface of the Cemintel and Hebel to systems to align the best. If surface alignment is not required then other top hats or battens from the respective system guide can be used.

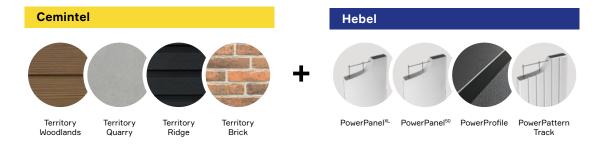
Cemintel

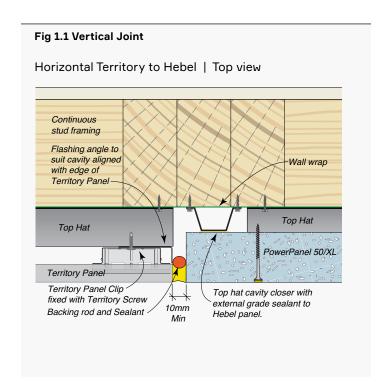
Total	65mm	74mm	85mm	99mm
	PowerPanel ⁵⁰	PowerPanel ⁵⁰	PowerPanel ⁵⁰	PowerPanel ^{xL}
	15mm Batten	24mm Top Hat	35mm Top Hat	24mm Top Hat
Hebel				
Total	66mm	76mm	81mm	106mm
	16mm Territory	16mm Territory	16mm Territory	16mm Territory
	15mm Clip	15mm Clip	15mm Clip	15mm Clip
	35mm Top Hat	45mm Top Hat	50mm Top Hat	75mm Top Hat

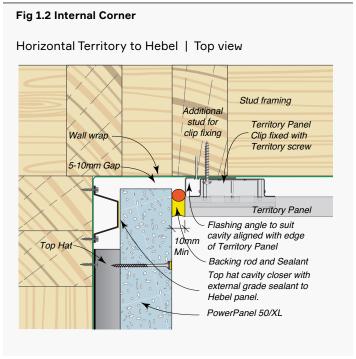
Detail Notes

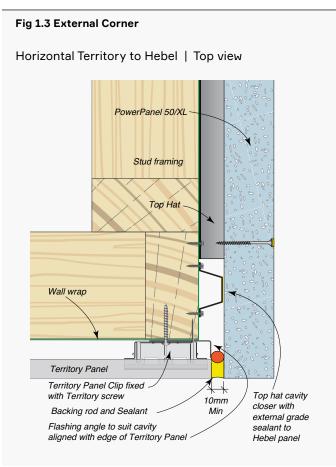
- 1. The details are suitable for steel and timber framing, refer to the respective system Design and Installation Guide for more information including specific fixings, spacing and load limits.
- 2. If a Territory system is used with top hats, the project engineer is required to design the top hat spacing and fixing to the frame. Note for Horizontal Territory, the horizontal top hats must be at 455mm centres and 1.15mm BMT min.
- 3. If packing is required between top hat and framing, the project engineer is required to consider it in their design.
- 4. Packing up to 9mm can be used between the frame and top hats for the Hebel systems, provided the Hebel panels are supported at the base.
- 5. The wind pressure limit of the junction will be limited by the lower value of either system in the detail. Refer to the system guide or CodeMark for weather tightness performance limits.

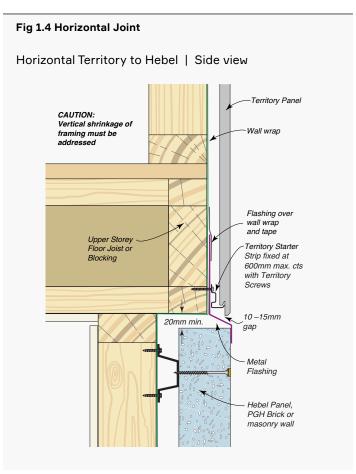
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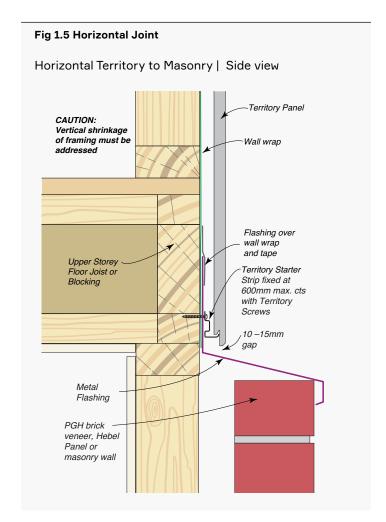


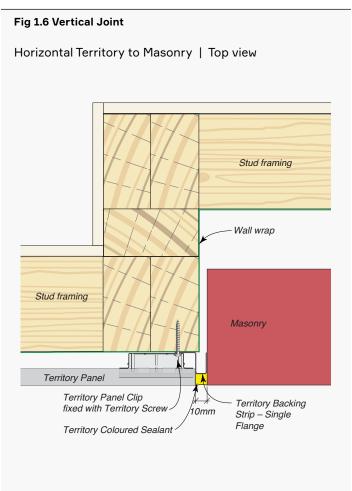


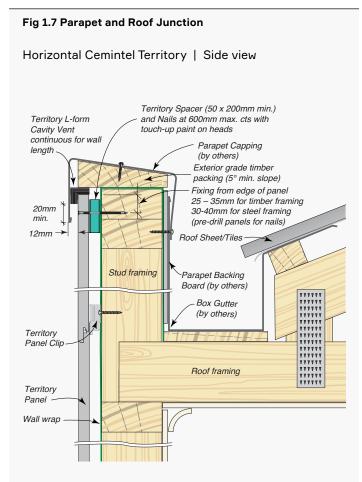












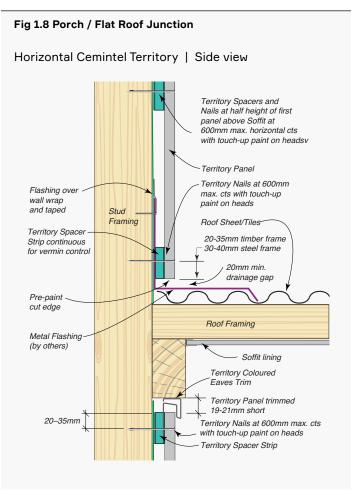
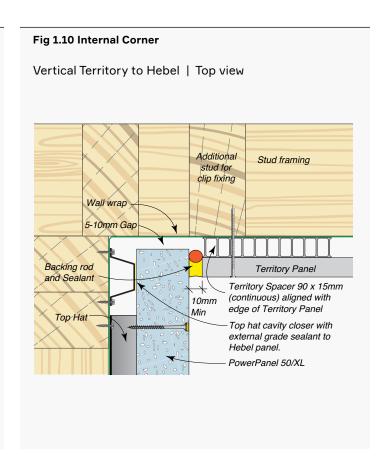
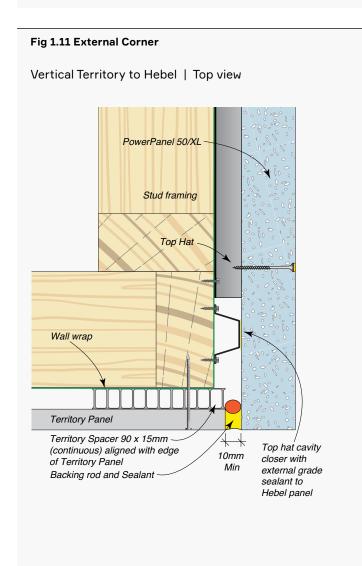
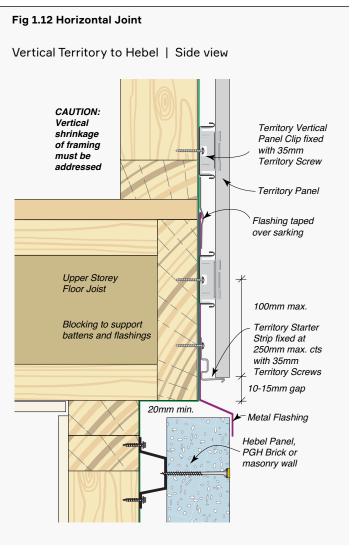


Fig 1.9 Vertical Joint Vertical Territory to Hebel | Top view Continuous stud framing Wall wrap Backing rod and Sealant Top Hat Top Hat PowerPanel 50/XL Territory Panel Territory Spacer 90 x 15mm Top hat cavity closer with (continuous) aligned with external grade sealant to 10mm edge of Territory Panel Hebel panel.







Cemintel + Hebel Junction Guide

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Cemintel Express Joint Systems to Hebel & Masonry

Cemintel

Surround Barestone ExpressPanel

Hebel

PowerPanel^{SL}
PowerPanel^{SO}
PowerProfile
PowerPattern Track

This table highlights four different combinations of Cemintel and Hebel systems, with each column of the table as a combination. The columns nominate the particular top hat or batten sizes which allow the outside surface of the Cemintel and Hebel to systems to align the best. If surface alignment is not required then other top hats or battens from the respective system guide can be used.

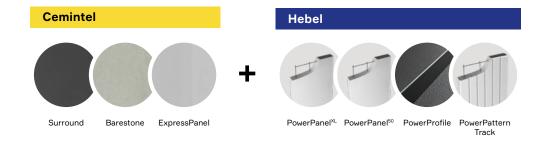
Cemintel

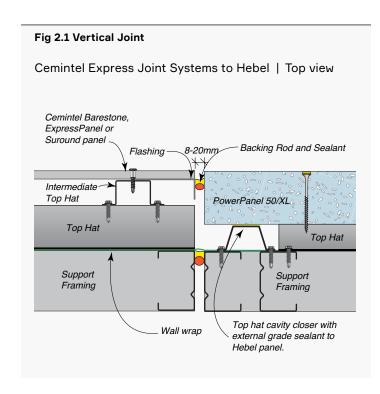
Total	65mm	74mm	85mm	99mm
	PowerPanel ⁵⁰	PowerPanel ⁵⁰	PowerPanel ⁵⁰	PowerPanel ^{XL}
	15mm Batten	24mm Top Hat	35mm Top Hat	24mm Top Hat
Hebel				
Total	68mm	76mm	81mm	106mm
	9mm Fibre Cement	9mm Fibre Cement	9mm Fibre Cement	9mm Fibre Cement
	35mm Vertical Top Hat	35mm Vertical Top Hat	35mm Vertical Top Hat	35mm Vertical Top Hat
	25mm Horizontal Top Hat	35mm Horizontal Top Hat	45mm Horizontal Top Hat	60mm Horizontal Top Hat

Detail Notes

- 1. The details are suitable for steel and timber framing, refer to the respective system Design and Installation Guide for more information including specific fixings, spacing and load limits.
- 2. If a Cemintel Express Joint system is used with a horizontal top hat other than H515 (15mm) as covered in the system guide, then the project engineer is required to design the top hat spacing and its fixing to the frame. The horizontal top hat is to have a minimum BMT of 1.15mm.
- 3. If packing is required between top hat and framing, the project engineer is required to consider it in their design.
- 4. Packing up to 9mm can be used between the frame and top hats for the Hebel systems, provided the Hebel panels are supported at the base.
- 5. The wind pressure limit of the junction will be limited by the lower value of either system in the detail. Refer to the system guide or CodeMark for weather-tightness performance limits.

IMPORTANT INFORMATION





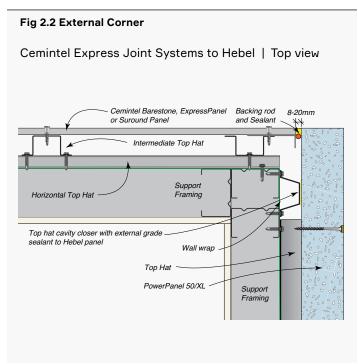
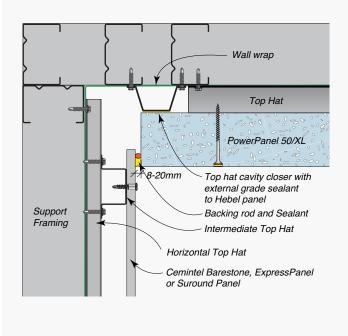
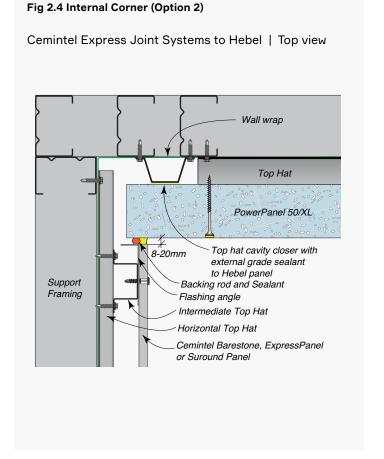


Fig 2.3 Internal Corner (Option 1)

Cemintel Express Joint Systems to Hebel | Top view





Cemintel Express Joint Systems to Hebel | Side view

Cemintel Express Joint Systems to Hebel | Side view

Cemintel Barestone, ExpressPanel or Suround panel

Wall wrap

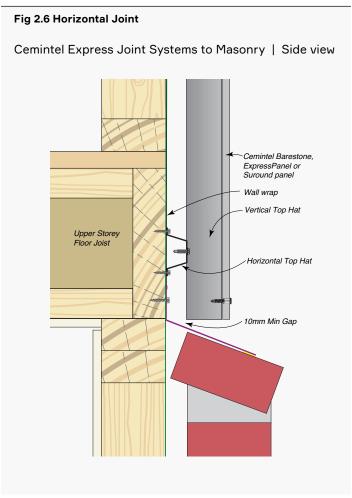
Vertical Top Hat

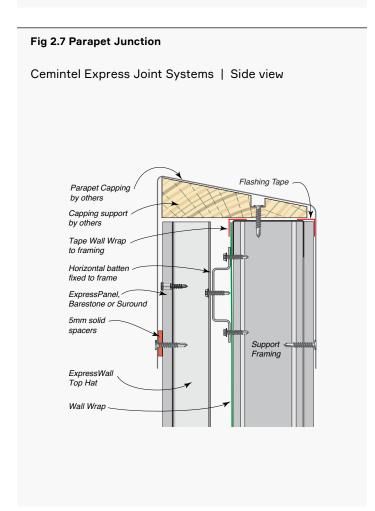
Horizontal Top Hat

10mm Min Gap

Flashing 20 degree min slope (by others)

10mm Min Gap





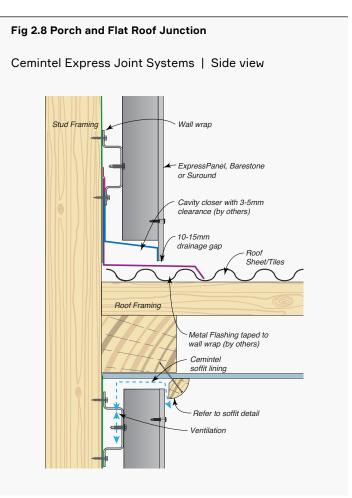
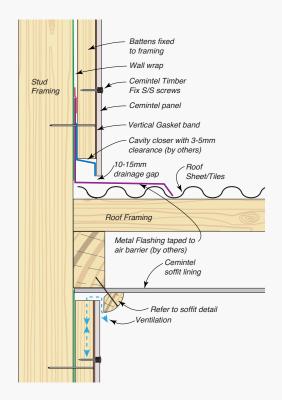
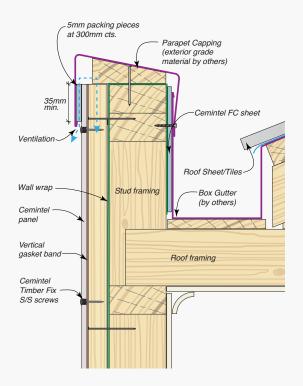


Fig 2.9 Porch and Roof Junction

Cemintel Express Joint Systems on timber battens | Side views







Cemintel Weatherboards & Planks to Hebel & Masonry

Cemintel

Balmoral Weatherboards Scarborough Weatherboards Headland Weatherboards Smooth Plank

Hebel

PowerPanel⁵⁰
PowerProfile
PowerPattern Track

This table highlights 4 different combinations of Cemintel and Hebel systems, with each column of the table as a combination. The columns nominate the particular top hat or batten sizes which allow the outside surface of the Cemintel and Hebel to systems to align the best. If surface alignment is not required then other top hats or battens from the respective system guide can be used.

Cemintel

	35mm Batten/ Top Hat	45mm Batten/ Top Hat	50mm Top Hat	50mm Top Hat
	32mm Fibre Cement	32mm Fibre Cement	32mm Fibre Cement	32mm Fibre Cement
Total	67mm	77mm	82mm	82mm
Hebel				
	15mm Batten	24mm Top Hat	35mm Top Hat	24mm Top Hat
	PowerPanel ⁵⁰	PowerPanel ⁵⁰	PowerPanel ⁵⁰	PowerPanel ^{XL}
Total	65mm	74mm	85mm	99mm

Detail Notes

- 1. The details are suitable for steel and timber framing, refer to the respective system Design and Installation Guide for more information including specific fixings, spacing and load limits.
- 2. The Balmoral weatherboards detail can be replaced with Scarborough Weatherboards, Headland Weatherboards and Smooth Plank. Refer to the respective system design and installation guide for more information including specific fixings, spacing and load limits.
- 3. There are options for structural and non-structural battens and top hats. Refer to the respective system guide and Cemintel Facades & Cladding Design Guide.
- 4. Packing up to 9mm can be used between the frame and top hats for the Hebel systems, provided the Hebel panels are supported at the base.
- 5. The wind pressure limit of the junction will be limited by the lower value of either system in the detail. Refer to the system guide or CodeMark for weather-tightness performance limits.

IMPORTANT INFORMATION

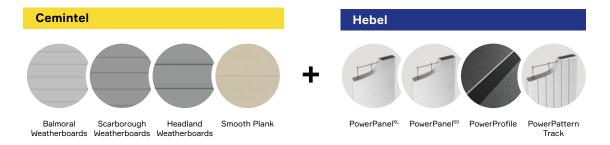
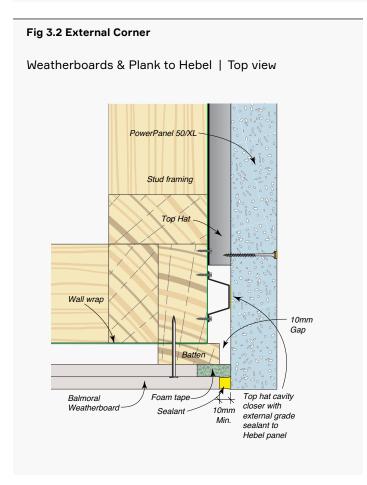


Fig 3.1 Vertical Joint Weatherboards & Plank to Hebel | Top view Continuous Stud framing ************* Wall wrap 10mm Gap Top Hat Batten PowerPanel 50/XL Balmoral Top hat cavity closer with Weatherboard external grade sealant to 10mm Sealant Hebel panel Min



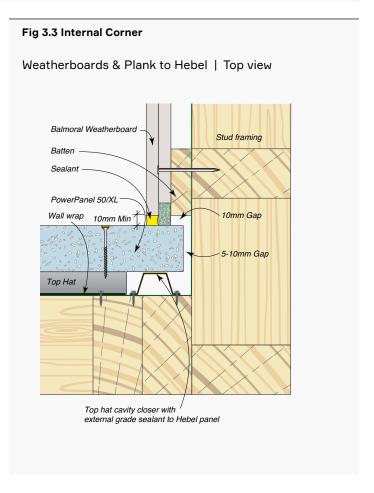
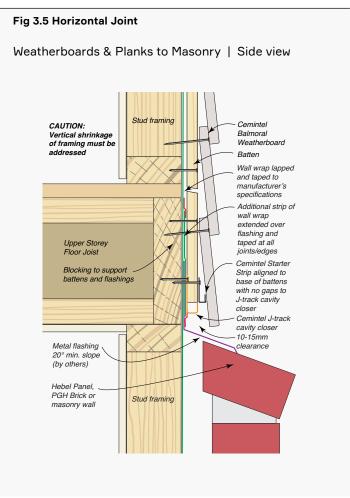
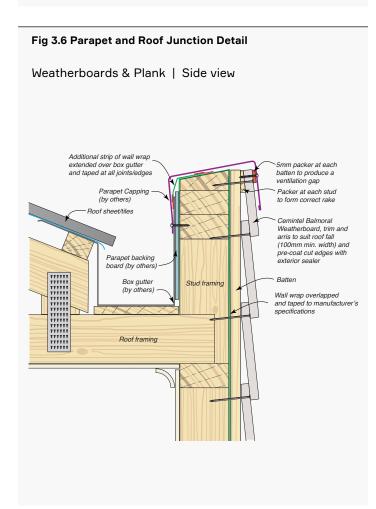
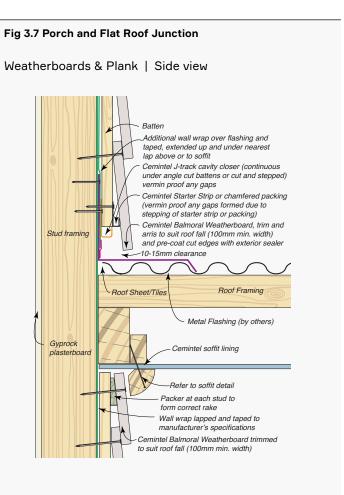


Fig 3.4 Horizontal Joint Weatherboards & Planks to Hebel | Side view Cemintel CAUTION: Stud framing Balmoral Vertical shrinkage Weatherboard of framing must be Wall wrap lapped and taped to manufacturer's Additional strip of wall wrap extended over flashing and taped at all joints/edges Cemintel Starter Upper Storev Floor Joist or Blocking Strip aligned to base of battens with no gaps to J-track cavity Cemintel J-track cavity closes 10-15mm clearance Metal flashing 20° min. slope (by others) framino bead of sealant Hebel Panel, PGH Brick or masonry wall









Hebel to Masonry & Cemintel Cladding

Cemintel

Hebel

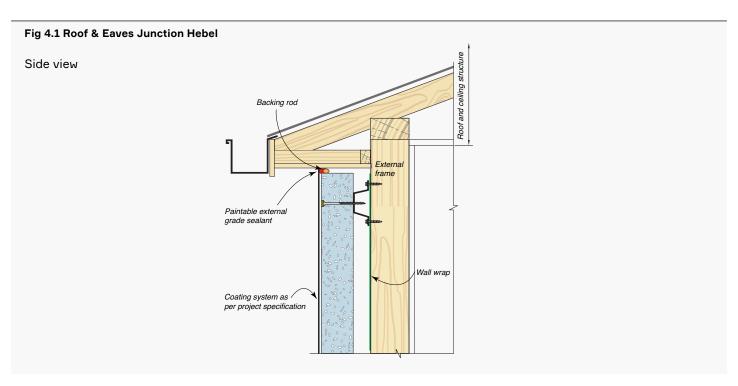
Edge Cladding SimpleLine Cladding Aspect Cladding Mosaic Cladding Texture Base Sheet Cladding Sheet PowerPanel⁵⁰
PowerPanel⁵⁰
PowerProfile
PowerPattern Track

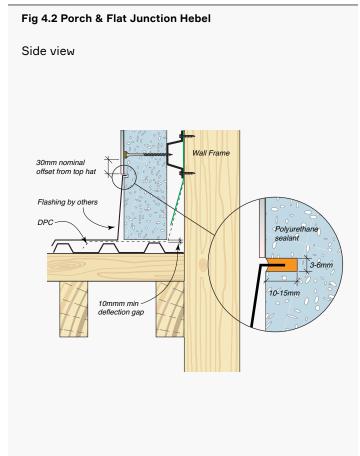
Detail Notes

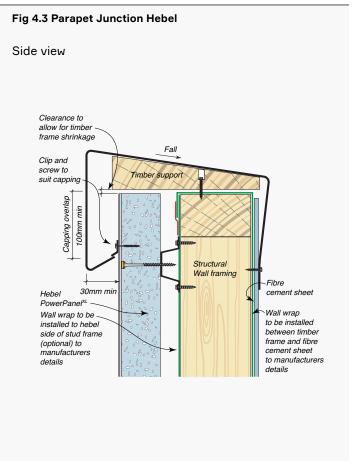
- 1. The details are suitable for steel and timber framing, refer to the respective system Design and Installation Guide for more information including specific fixings, spacing and load limits.
- 2. The Edge Cladding / SimpleLine Cladding detail can be replaced with Mosaic Cladding, Aspect Cladding, Texture Base Sheet and Cladding Sheet. Refer to the respective system Design and Installation Guide for more information including specific fixings, spacing and load limits.
- 3. There are options for structural and non-structural battens and top hats. Refer to the respective system guide and Cemintel Facades & Cladding Design Guide. Allow for 35mm structural battens for the cladding and 35mm top hat for the Hebel for maximum reveal depth.
- 4. Packing up to 9mm can be used between the frame and top hats for the Hebel systems, provided the Hebel panels are supported at the base.
- 5. The wind pressure limit of the junction will be limited by the lower value of either system in the detail. Refer to the system guide or CodeMark for weather-tightness performance limits.

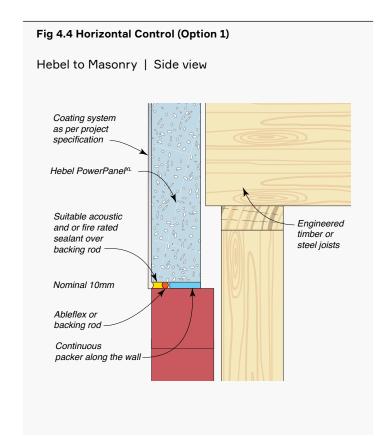
IMPORTANT INFORMATION











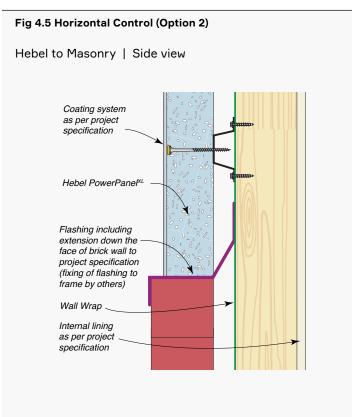
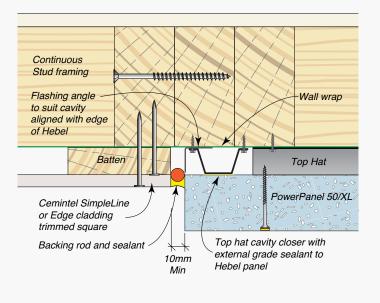


Fig 4.6 Vertical Joint

Cemintel Cladding to Hebel | Top view





Cemintel Cladding to Territory

Cemintel

Edge Cladding SimpleLine Cladding Aspect Cladding Mosaic Cladding Texture Base Sheet Cladding Sheet Territory Woodlands Territory Quarry Territory Ridge Territory Brick (horizontal only)

Detail Notes

- 1. The details are suitable for steel and timber framing, refer to the respective system Design and Installation Guide for more information including specific fixings, spacing and load limits.
- 2. If a Territory system is used with top hats, the project engineer is required to design the top hat spacing and fixing to the frame. Note for Horizontal Territory, the horizontal top hats must be at 455mm centres and 1.15mm BMT min.
- 3. If packing is required between top hat and framing, the project engineer is required to consider it in their design.
- 4. The Edge Cladding / SimpleLine Cladding detail can be replaced with Mosaic Cladding, Aspect Cladding, Texture Base Sheet and Cladding Sheet. Refer to the respective system Design and Installation Guide for more information including specific fixings, spacing and load limits.
- 5. There are options for structural and non-structural battens and top hats. Refer to the respective system guide and Cemintel Facades Cladding Design Guide.
- 6. The wind pressure limit of the junction will be limited by the lower value of either system in the detail. Refer to the system guide or CodeMark for weather-tightness performance limits.

IMPORTANT INFORMATION

Cemintel



Fig 5.1 Vertical Joint Cemintel Cladding to Horizontal Territory | Top view Continuous stud framing Flashing angle to suit cavity aligned with edge of Territory Panel Wall wrap Wall wrap Batten Cemintel Territory Panel Clip / fixed with Territory Screw SimpleLine or Edge cladding trimmed . 10mm Backing rod and Sealant square

Fig 5.2 Vertical Joint Cemintel Cladding to Horizontal Territory (with Trim) | Top view Finishing trim fixed Continuous stud framing to framing Flashing angle to (by others) suit cavity aligned with edge of Backing rod and sealant Territory Panel Wall wrap Wall wrap Batten Cemintel Territory Panel Clip / fixed with TerritoryScrew SimpleLine or Edge 6-10mm cladding trimmed 10mm square Backing rod and Sealant Min

Fig 5.3 Internal Corner

Cemintel Cladding to Horizontal Territory | Top view

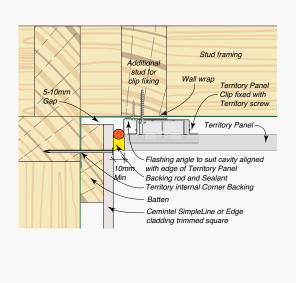


Fig 5.4 External Corner

Cemintel Cladding to Horizontal Territory | Top view

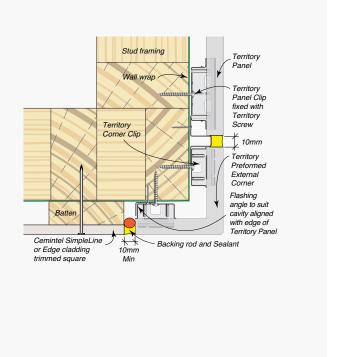
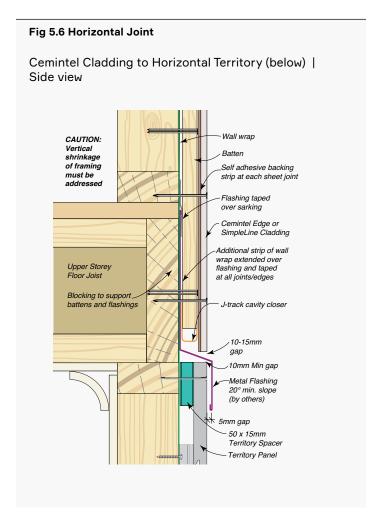
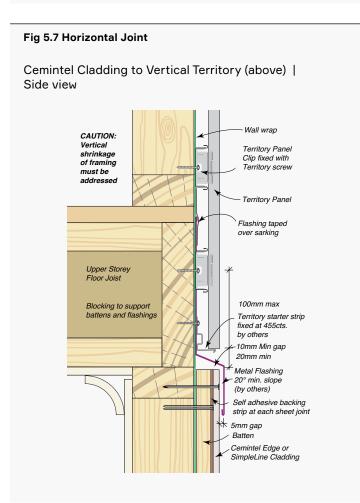
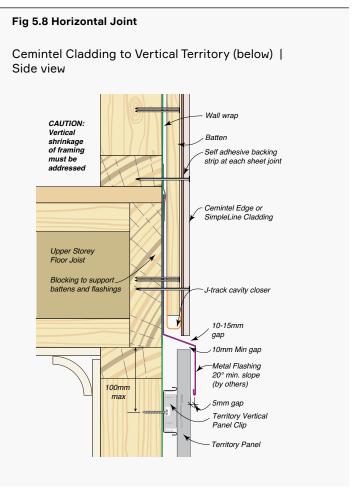


Fig 5.5 Horizontal Joint Cemintel Cladding to Horizontal Territory (above) Side view Territory Panel Clip fixed with CAUTION: Territory Screw Vertical shrinkage of framing must be addressed Flashing taped over sarking Territory Panel Territory Starter Upper Storey Floor Joist Strip fixed at 250mm max. cts with Territory Blocking to support __ battens and flashings Screws 10-15mm gap Metal Flashing 20° min. slope (by others) 10mm Min gap Self adhesive backing strip at each sheet ioint -Wall wrap 5mm gap Cemintel Edge or SimpleLine Cladding Batten









Cemintel Cladding to Vertical Territory | Top view

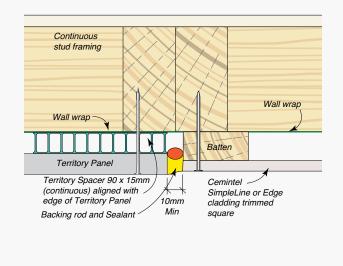


Fig 5.10 Vertical Joint Cemintel Cladding to Vertical Territory (with Trim) Side view Finishing trim fixed Continuous stud framing to framing (by others) Backing rod and sealant Wall wrap Wall wrap Batten Territory Panel Territory Spacer 90 x 15mm Cemintel (continuous) aligned with edge of Territory Panel SimpleLine or 6-10mm 10mm Edge cladding trimmed square Backing rod and Sealant Min

Fig 5.11 Internal Corner

Cemintel Cladding to Vertical Territory | Side view

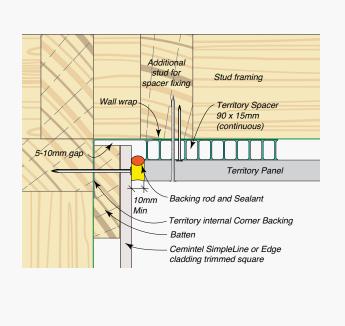
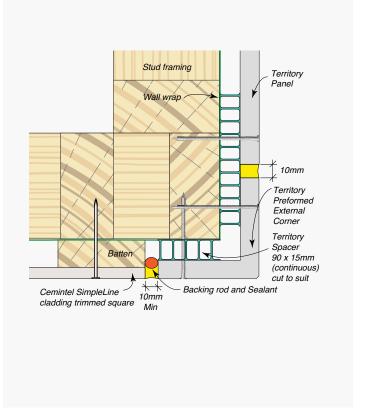


Fig 5.12 External Corner

Cemintel Cladding to Vertical Territory | Top view





Cemintel Cladding to Weatherboards & Plank

Cemintel

Edge Cladding SimpleLine Cladding Aspect Cladding Mosaic Cladding Texture Base Sheet Cladding Sheet Balmoral Weatherboards Scarborough Weatherboards Headland Weatherboards Smooth Plank

Detail Notes

- 1. The details are suitable for steel and timber framing, refer to the respective system Design and Installation Guide for more information including specific fixings, spacing and load limits.
- 2. The Balmoral Weatherboards detail can be replaced with Scarborough Weatherboards, Headland Weatherboards and Smooth Plank and Plank. Refer to the respective system design and installation guide for more information including specific fixings, spacing and load limits.
- 3. The Edge Cladding / SimpleLine Cladding detail can be replaced with Mosaic Cladding, Aspect Cladding, Texture Base Sheet and Cladding Sheet. Refer to the respective system Design and Installation Guide for more information including specific fixings, spacing and load limits.
- 4. There are options for structural and non-structural battens and top hats. Refer to the respective system guide and Cemintel Facades & Cladding Design Guide.
- 5. The wind pressure limit of the junction will be limited by the lower value of either system in the detail. Refer to the system guide or Codemark for weather-tightness performance limits.

IMPORTANT INFORMATION

Cemintel



Fig 6.1 Vertical Joint

Cemintel Cladding to Weatherboards & Planks (with Trim) | Top view

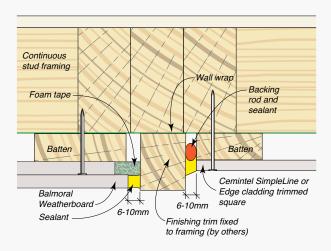


Fig 6.2 Internal Corner

Cemintel Cladding to Weatherboards & Planks | Top view

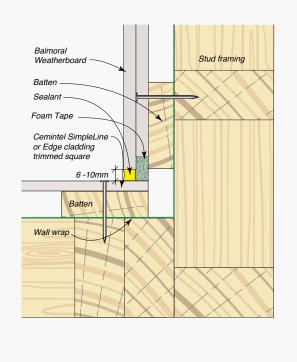


Fig 6.3 External Corner

Cemintel Cladding to Weatherboards & Planks | Top view

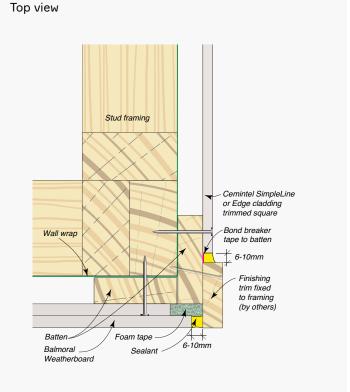


Fig 6.4 Horizontal Joint

Cemintel Cladding to Weatherboards & Planks (below) | Side view

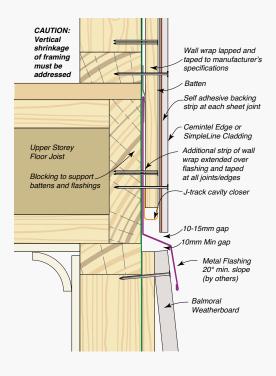
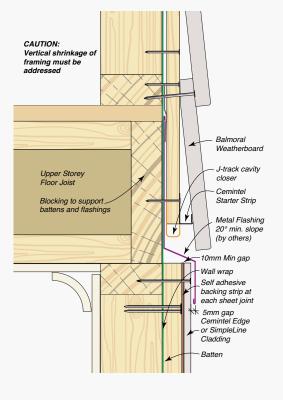


Fig 6.5 Horizontal Joint

Cemintel Cladding to Weatherboards & Planks (above) | Side view



Helpful resources.





Working safely.

Your health and safety are the number one priority. It's important to understand how to work safely with Cemintel and Hebel products to minimise risks. Ensure you always prepare ahead when handling, lifting, and cutting Cemintel and Hebel products.

Working safely with Cemintel	
Working safely with Hebel	Ø





Design & Installation guides.

Cemintel and Hebel offer a range of Design and Installation guides to ensure the best outcomes when working with these products. For all relevant technical guides, refer to Cemintel and Hebel's technical resources.

Cemintel technical resources	
Hebel technical resources	Ø



Cemintel + Hebel Junction Guide



Technical Support.

Cemintel and Hebel have a team of technical experts ready to assist you with your project. They can provide technical assistance over the phone or on-site support during installation.

Phone: 1300 712 896 Email: info@csr.com.au

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