

15th September 2025

TECHNICAL BULLETIN

Change of Territory Sealant and Primer to *Soudal Multibond Sealant (SMX25) and Primer (150)*

Due to ongoing and unresolved supply chain challenges with our supplier, we will be replacing the existing range of Territory sealants and primer. All product updates and SKUs are attached below for your reference. The Territory panels and other components remain unchanged.

The new Soudal Multibond SMX25 offers a range of colour options closely aligned with the original Territory Sealants (refer to below 'Territory Panel Finishes - Soudal Multibond Sealant SMX25 Colours & Primer 150' product list). Where exact colour matching is required, the SMX25 sealants are paintable.

CSR is currently in the process of updating all documentation, including Design & Installation Guides and CodeMark Certification to reflect the changes in the sealant and primer.

The following contains the amendments to the Cemintel Territory Design & Installation Guides to accommodate for the update to Soudal Multibond Sealant SMX25 & Soudal Primer 150. This Bulletin should be read in conjunction with the existing Design & Installation Guides.

For further information on the Soudal Multibond SMX25 Sealant, <https://soudal.com.au/multibond/smx25/> and Soudal Primer 150, <https://soudal.com.au/primers-activators/primer-150/>, including copies of TDS and SDS respectively.

For project specific technical support, please contact DesignLINK, Email: designlink@csr.com.au, Phone: 1800 621 117



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For Territory Horizontal Design & Installation Guide

Diagrams & Figures

Where diagrams & figures show sealant onto Territory panels with reference to the following terms, such as:

- 'Primer & Territory Coloured Sealant', or 'Territory Coloured Sealant', or 'Coloured Sealant', or 'Territory Sealant', **replace with 'Soudal Multibond SMX25 & Soudal Primer 150'**
- 'Backing Rod (&) Sealant', **replace with 'Backing Rod with Soudal Multibond SMX25 & Soudal Primer 150'**

**Section: *Installation of Territory Panels - Step 6* (page 45); and
Section: *Installation for masonry - Step 8* (page 47)**

Replace with the following:

Caulking Expansion Joints with Soudal Multibond SMX25

Ensure Territory panels are dry before applying primer and sealant. Remove dust, grease, moisture and clean the joint to be sealed.

Apply masking tape to each side of the vertical joints and at the base, and ensure the tape follows and masks to the caulk line and surface profile.

Paint the edges of the panels with the Soudal Primer 150 and immediately remove any excess primer from the tape or main face of panel. The primer helps improve the sealant adhesion to the panels. Wait a minimum 1 hour and maximum 4 hours before applying the Soudal Multibond SMX25 sealant. Reapply additional primer coat and allow suitable drying time, if the maximum 4 hour period is exceeded before applying the Soudal Multibond SMX25 sealant.

Fully fill joint with Soudal Multibond SMX25 sealant. Smooth off the finish in accordance with the manufacturers requirements and remove any excess sealant.

Care must be taken when removing the masking tape to ensure no damage to the panel surface or edge of the caulked joint.

Note: CARE NEEDS TO BE TAKEN NOT TO GET SEALANT AND/OR PRIMER ON THE MAIN FACE OF PANELS as this may leave marks and stains on the panel face.

Cemintel Territory Horizontal Design & Installation Guide, <https://www.cemintel.com.au/wp-content/uploads/2023/08/Cemintel-Territory-Horizontal-Installation-Guide-0825-web.pdf>

For Territory Vertical Design & Installation Guide

Diagrams & Figures

Where diagrams & figures show sealant onto Territory panels with reference to the following terms, such as:

- 'Primer & Territory Coloured Sealant', or 'Territory Coloured Sealant', or 'Coloured Sealant', or 'Territory Sealant', **replace with 'Soudal Multibond SMX25 & Soudal Primer 150'**
- 'Backing Rod (&) Sealant', **replace with 'Backing Rod with Soudal Multibond SMX25 & Soudal Primer 150'**

**Section: *Installation of Territory Panels - Step 7* (page 45); and
Section: *Installation for Masonry - Step 8* (page 47)**

Replace with the following:

Caulking Expansion Joints with Soudal Multibond SMX25

Ensure Territory panels are dry before applying primer and sealant. Remove dust, grease, moisture and clean the joint to be sealed.

Apply masking tape to each side of the vertical joints and at the base, and ensure the tape follows and masks to the caulk line and surface profile.

Paint the edges of the panels with the Soudal Primer 150 and immediately remove any excess primer from the tape or main face of panel. The primer helps improve the sealant adhesion to the panels. Wait a minimum 1 hour and maximum 4 hours before applying the Soudal Multibond SMX25 sealant. Reapply additional primer coat and allow suitable drying time, if the maximum 4 hour period is exceeded before applying the Soudal Multibond SMX25 sealant.

Fully fill joint with Soudal Multibond SMX25 sealant. Smooth off the finish in accordance with the manufacturers requirements and remove any excess sealant.

Care must be taken when removing the masking tape to ensure no damage to the panel surface or edge of the caulked joint.

Note: CARE NEEDS TO BE TAKEN NOT TO GET SEALANT AND/OR PRIMER ON THE MAIN FACE OF PANELS as this may leave marks and stains on the panel face.

Cemintel Territory Vertical Design & Installation Guide, <https://www.cemintel.com.au/wp-content/uploads/2023/08/Cemintel-Territory-Vertical-Installation-Guide-0825-web.pdf>

For Territory Internal Design & Installation Guide

Diagrams & Figures

Where diagrams & figures show sealant onto Territory panels with reference to the following terms, such as:

- 'Primer & Territory Coloured Sealant', or 'Territory Coloured Sealant', or 'Coloured Sealant', or 'Territory Sealant', **replace with 'Soudal Multibond SMX25 & Soudal Primer 150'**
- 'Backing Rod (&) Sealant', **replace with 'Backing Rod with Soudal Multibond SMX25 & Soudal Primer 150'**

Section: *Horizontal Installation - Step 5* (page 23)

Replace with the following:

Caulking Expansion Joints with Soudal Multibond SMX25

Ensure Territory panels are dry before applying primer and sealant. Remove dust, grease, moisture and clean the joint to be sealed.

Install backing rod into vertical joints.

Apply masking tape to each side of the vertical joints and at the base, and ensure the tape follows and masks to the caulk line and surface profile.

Paint the edges of the panels with the Soudal Primer 150 and immediately remove any excess primer from the tape or main face of panel. The primer helps improve the sealant adhesion to the panels. Wait a minimum 1 hour and maximum 4 hours before applying the Soudal Multibond SMX25 sealant. Reapply additional primer coat and allow suitable drying time, if the maximum 4 hour period is exceeded before applying the Soudal Multibond SMX25 sealant.

Fully fill joint with Soudal Multibond SMX25 sealant. Smooth off the finish in accordance with the manufacturers requirements and remove any excess sealant.

Care must be taken when removing the masking tape to ensure no damage to the panel surface or edge of the caulked joint.

Note: CARE NEEDS TO BE TAKEN NOT TO GET SEALANT AND/OR PRIMER ON THE MAIN FACE OF PANELS as this may leave marks and stains on the panel face.

Section: *Vertical Installation - Step 7* (page 30)

Replace with the following:

Caulking Expansion Joints with Soudal Multibond SMX25

Ensure Territory panels are dry before applying primer and sealant. Remove dust, grease, moisture and clean the joint to be sealed.

Ensure bond breaker tape or backing rod is installed at vertical joints.

Apply masking tape to each side of the vertical joints and at the base, and ensure the tape follows and masks to the caulk line and surface profile.

Paint the edges of the panels with the Soudal Primer 150 and immediately remove any excess primer from the tape or main face of panel. The primer helps improve the sealant adhesion to the panels. Wait a minimum 1 hour and maximum 4 hours before applying the Soudal Multibond SMX25 sealant. Reapply additional primer coat and allow suitable drying time, if the maximum 4 hour period is exceeded before applying the Soudal Multibond SMX25 sealant.

Fully fill joint with sealant. Smooth off the finish in accordance with the manufacturers requirements and remove any excess sealant.

Care must be taken when removing the masking tape to ensure no damage to the panel surface or edge of the caulked joint.

Note: CARE NEEDS TO BE TAKEN NOT TO GET SEALANT AND/OR PRIMER ON THE MAIN FACE OF PANELS as this may leave marks and stains on the panel face.

Cemintel Territory Internal Design & Installation Guide, <https://www.cemintel.com.au/wp-content/uploads/2023/08/Cemintel-Territory-Internal-Installation-Guide-0825-web.pdf>

Territory Panel Finishes - Soudal Multibond Sealant SMX25 Colours & Primer 150

New Product Codes

Territory Panel	Discontinued sealant material number	New sealant and primer name	New material number
Woodlands Birch	178927	Soudal Multibond SMX25-Sandstone 600ml	492488
Woodlands Ebony	472321	Soudal Multibond SMX25-Charcoal 600ml	492500
Woodlands Grey Gum	178921	Soudal Multibond SMX25-Concrete Grey 600ml	492484
Woodlands Kwilla Slats	472310	Soudal Multibond SMX25-Charcoal 600ml	492500
Woodlands Limed	178927	Soudal Multibond SMX25-Beige 600ml	492482
Woodlands Smoked	178928	Soudal Multibond SMX25-Charcoal 600ml	492500
Woodlands Teak	178923	Soudal Multibond SMX25-Redwood 600ml	492487
Quarry Concrete	178922	Soudal Multibond SMX25-Concrete Grey 600ml	492484
Quarry Urban Grey	178922	Soudal Multibond SMX25-Concrete Grey 600ml	492484
Ridge Black	472321	Soudal Multibond SMX25-Black 600ml	492483
Ridge White	178848	Soudal Multibond SMX25-White 600ml	492489
Brick Black Modern	178921	Soudal Multibond SMX25-Dark Grey 600ml	492485
Brick Grey Rustic	484740	Soudal Multibond SMX25-Beige 600ml	492482
Brick Red Rustic	484739	Soudal Multibond SMX25-Dark Grey 600ml	492485
Brick White Rustic	484742	Soudal Multibond SMX25-Off White 600ml	492486
Territory Primer	111616	Soudal Primer 150 Porous Surfaces-Clear 500ml	492501